ONXX 3000



IN-LINE NON-DESTRUCTIVE WAFER INSPECTION AND METROLOGY

Hybrid configuration | automated x-ray analysis, 3D scanning, and 2D microscope for film thickness and composition measurements on blanket and patterned wafers



Rigaku Semiconductor Metrology Division

X-RAY METROLOGY IN YOUR TOOLBOX

ED-XRF | WD-XRF | XRR | HR-XRD | CD-SAXS | TXRF

SYSTEMS PARAMETERS

Micro-spot ED-XRF and 2D-3D Optical **Metrology Type**

inspection

Wafer Size Up to 300 mm

Wafer Type Blanket and patterned wafers

Overall Position

< 1 µm (Stage resolution 0.1 µm) **Accuracy**

Sample Handling Magazine robot

Full wafer capability with single or dual **Automation**

automatic loader

Navigation Precise stage complemented with an

image recognition algorithm.

Sub-micron fast navigation to single

feature center.

Auto calibration. Ease-of-use recipe **SW** User Interface

creation and maintenance. Fundamental

parameters optional

Beam Orientation Vertical incidence micro-spot µXRF

X-ray Tube Energy Up to 50 kV, 50 W

X-ray Optics Polycapillary / COLORS™

(monochromatic x-ray optics)

Micro XRF Beam

Spot Size 10-50 µm spot sizes adjustable

Detector Type Silicon drift detector (SDD)

optional: light element detector (C,N,O,F.S)

123 ± 5 eV with a large solid angle **Detector Resolution**

Digital Pulse High efficiency of more than

Processor 1 million photons/sec.

3D Scanner Vertical resolution

Lateral resolution 100 nm 1 µm

2D Microscope

Pixel count Lateral resolution Sensor 5 Megapixel CCD Color 0.5 µm

Sub-micron navigation with high-resolution pattern recognition

2D Microscope magnification

10x 1x1 mm FOV, 0.435 μm pixel size 5x5 mm FOV, 2.17 μm

Layer-by-layer wafer inspection with qualitative and quantitative results

XRF measures elemental composition and film thickness

2D Microscope used for pattern recognition, CD calculation.

3D Scanner height measurement, area scan, wafer surface roughness and bumps co-planarity

X-RAY OPTICS OPTIONS



POLYCAPILLARY

Provide polychromatic and enhanced performance of XRF analysis to identify a wide range of elements efficiently

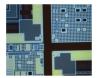
MONOCHROMATIC COLORS™-t x-ray optics

Enables measurements in low background spectrum enabling effective analysis of low signals.

- High brightness excitation
- Small spots for a wide range of thin film applications.
- Ideal configuration for bumps and copper pillars inspection

Accurate navigation and Image processing









Configurable for 300 mm and smaller wafers

LOAD 150 mm 200 mm 300 mm **OPTIONS**

ONAX 3000





VERSATILE PORT LOAD OPTIONS Configurable for 300 mm

and smaller wafers

ONXX 3000

In-line non-destructive wafer inspection and metrology

Hybrid ED-XRF and optical metrology for in-line, non-destructive wafer inspection and measurement of film thickness, composition, and defect identification/sizing on blanket and patterned wafers

Combining advanced X-ray and optical techniques, the ONYX 3000 offers a unique wafer metrology approach in many areas from FEOL through WLP, leading to in-line solutions for these processes. This sophisticated hybrid metrology tool enables high-throughput, in-line measurements on a blanket and product wafers ranging from ultrathin single-layer films to multi-layer stacks.

The optical feature with 2D microscope and 3D scanner enables defect detection, sizing, and characterization of BEOL structures through image analysis (of critical dimensions, height, roughness, etc. of metal stacks, solder bumps, pillars, etc.) complemented by elemental composition and thickness measurements by ED-XRF analysis.

Hybrid configuration | automated x-ray analysis, 3D scanning, and 2D microscope for film stack, bumps and composition measurements on blanket and patterned wafers

Rigaku Corporation and its Global Subsidiaries rsmd.rigaku.com rsmd@rigaku.com

UNIQUE ADVANTAGES

- Optimal configuration for bumps inspection
- Array of 4 silicon drift detectors (SDD) with large active area and 123 eV FWHM (@5.9 keV) resolution
- Measures light (low-energy) elements (carbon, oxygen, magnesium, aluminum, and phosphorous) using an optional helium atmosphere and special SDD detectors
- Monochromatic or polychromatic x-ray options
- Inspects micro-features through focused vertical X-ray beam (down to 10 µm diameter for polychromatic optics and 20 µm diameter for monochromatic optics)





- Advanced motion platform for sub-micron accuracy
- Precise 3D geometrical inspection of features: micro-bumps, pillars, and pads
- Composition analysis associated with FinFET structures
- Fully automated calibration processes, ensuring long-term stability and consistency, and tube aging correction
- In line with SECS/GEM communication protocols

X-RAY OPTICS

The ONYX 3000 is available with micro-spot, polycapillary x-ray optics or monochromatic COLORS-t x-ray optics.

COLORS™-t X-RAY OPTICS AND POLYCAPILLARY X-RAY OPTICS

Rigaku's unique multi-layer mirror technology, the COLORS beam modules are optimized to provide high brightness in small spots for a variety of thin film applications.

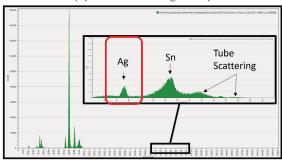
- High-brilliance
- Monochromatic
- Micro-spot x-ray beams

COLORS[™]-t Characteristics:

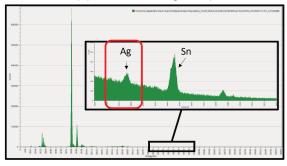
Normal incidence micro X-ray beam module "COLORS™-t 20µm"

- Monochromatic: low background Micro spot: less than 20 µm FWHM
- Anodes: Cu, Au, Mo, W

COLORS™-W (Spot size ~20um@Cr Ka)



Polycapillary (Spot size ~20um@Cr Ka)



3D CONFOCAL SCANNER

Measurements

- · Feature Height
- Surface Roughness

Fast acquisition time (200 msec per point)

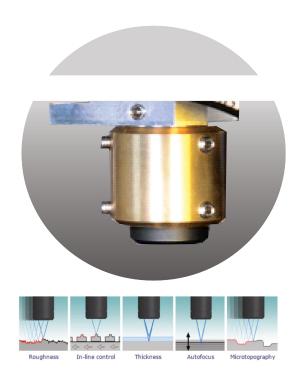
High resolution and precision:

Vertical resolution: 100 nm

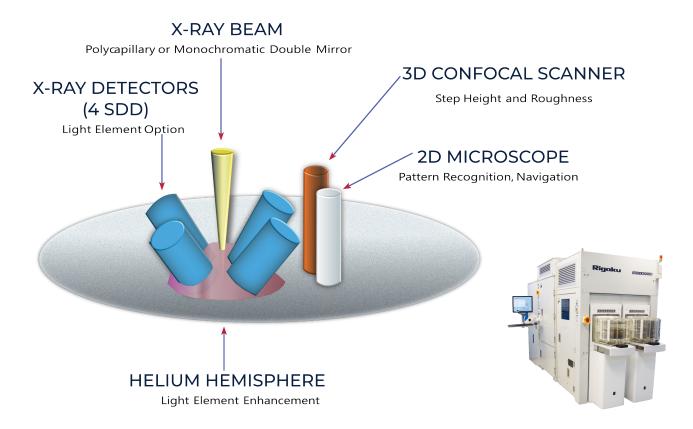
• Lateral resolution: 1 μm

Ability to measure many types of films and surfaces:

- Transparent/opaque, polished/rough
- · Semiconductor, metal, glass, ceramic, plastic



HYBRID METROLOGY | X-RAY/2D/3D OPTICS ENVIRONMENT

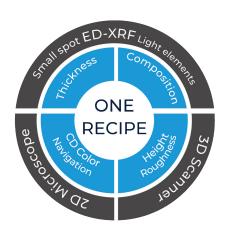




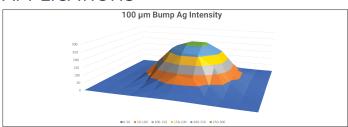


SINGLE RECIPE EXAMPLES

- Set high/low thresholds for pillar height
- Sample pillar heights across wafer with 3D
- Review with ED-XRF on failed pillars
- Discover high variation of e.g. nickel plating
- Set high/low gray level thresholds for solder quality
- Sample solder color across wafer with 2D
- Review composition with ED-XRF on failed solder
- Discover high variations of Ag content
- Set high/low thresholds for pillar height
- Sample pillar heights across wafer with 3D and pillar diameters with 2D
- Discover photo resist variations out of spec



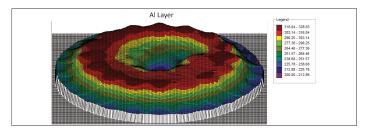
APPLICATIONS



SINGLE-BUMP METROLOGY

Measure and monitor Ag%, Sn%, AgSn, Ni, and Cu thickness, and total bump height:

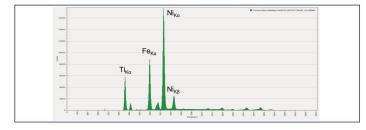
- Measure single solder bumps less than 5 µm diameter
- Inspect a range of parameters: across the wafer, wafer-to-wafer, and lot-to-lot
- Measure CD and total height of single bumps using a 2D microscope, 3D scanner



THIN FILMS

Measure and monitor thickness and composition of thin films:

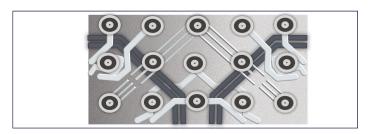
Analyze ultra-thin films transparent or opaque regardless of their physical properties



ALLOY COMPOSITION

Measure and monitor metals and alloy composition:

- Analyze metal elements (Ga, Co, Ni, Fe, Pt, Cr, Zn, and Mn)
- Identify alloys (NiFe, CoNi, NiP, NiPt, and CrMn)

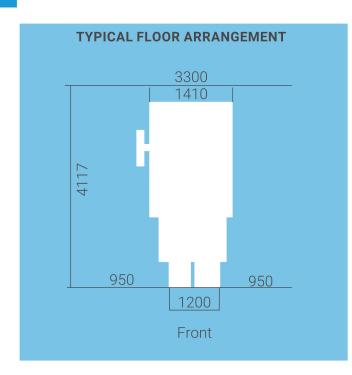


UBM/RDL

Conduct metallurgical inspections of under bump metallization (UBM) and redistribution layers (RDL):

- Analyze multi-stack structures and thick monolayers, for layer thickness and composition
- Distinguish separate layers simultaneously

ONYX 3000



REQUIREMENTS

Tool body (including load ports)

1430 (W) x 3220 (D) x 2125 (H) mm Approx. 2600 kg

Chiller unit

870 (W) x 377 (D) x 868 (H) mm

Approx. 50 kg

Power Supply

Main unit 208 VAC Phase 3 50/60 Hz 25A

Chiller unit

200-23 VAC Phase 1 50/60 Hz 10 A

Cooling water For chiller unit

0.3~0.5 MPa 1L/min at 25 degree C

Vacuum#1 -90~-70 kPa 80 L/min **Vacuum#2** -90~-70 kPa 80 L/min

CDA 0.48~0.52 MPa

Configurable for 300 mm and smaller wafers

150 mm

200 mm

300 mm

LOAD OPTIONS

BLANKET AND PATTERNED WAFERS

300 mm

300 mm

Setting the Standards For Semiconductor Metrology

- ✓ Assure product quality
- High profitability
- Compelling cost of ownership
- Productivity metrics



The semiconductor and electronics industries have transformed our lives through advances in communication, automobiles, and general home devices.

At Rigaku we are committed to contribute to the enhancement of humanity through scientific and technological development.





Rigaku Corporation acquired XwinSys Technologies **Development LTD**

X-ray analytical instrument manufacturer Rigaku Corporation and DYG Holdings LTD today announced the closing of the acquisition process by Rigaku, a privately held scientific instrumentation company headquartered in Tokyo, as of July 1st, 2019, to acquire XwinSys Technology Development Ltd, headquartered in Migdal Haemek, Israel. XwinSys is dedicated to designing, manufacturing, and marketing innovative metrology solutions based on enhanced X-ray technology, combined with automated optical 3D and 2D technologies, for semiconductors and related industries.

New industrial solutions will be developed using Rigaku technologies, including in-line x-ray semiconductor metrology with micro-focus mirror optics and XwinSys technologies.

> Read the press release at rigaku.com Scan the QR code



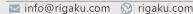
"Rigaku and XwinSys joined efforts to develop new in-line X-ray metrology equipment for semiconductor front-end and back-end processes, MEMS, electronics devices and packaging, and other applications using unique technologies from both companies"

- Dr. Kiyoshi Ogata **Executive Vice President**

X-ray Instrument Division and Semiconductor Metrology Division



Rigaku Corporation and its Global Subsidiaries





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